



FREIOTHERM-KTL-Automotive

WK4968HRU905

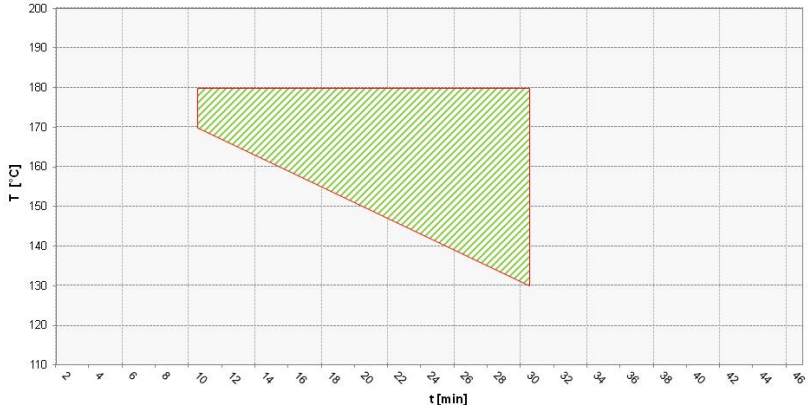
Characteristics	■ Cathodic electrocoat paint depositable 2K ■ Application, e.g. in the job coater sector ■ Pigment paste, fully neutralised ■ Thick layer application ■ Very good corrosion protection	
Technical / Physical Data	■ Binder-Base	Epoxy Resin
	■ Colour	black Based on the specified colour template (i.e. RAL)
	■ Solid Mass DIN EN ISO 3251	43-47 %
	■ Density calculated	1,16 g/cm ³
Mechanical Test	■ on zinc phosphate	
	■ Cross-cut-test DIN EN ISO 2409	Gt 0
	■ Erichsen index DIN EN ISO 1520	6 mm
	■ Mandrel bending test cylindrical DIN EN ISO 1519	10 mm
Resistance Test	■ on zinc phosphate	
	■ Condensate constant climate DIN EN ISO 6270-2 (CH)	504 hours water ingress Wb <0,5 mm DIN EN ISO 4628-8
	■ Salt spray test (NSS) DIN EN ISO 9227	1008 hours water ingress Wb <2 mm DIN EN ISO 4628-8
	■ Climate Change Test DIN EN ISO 11997-1-B	10 cycles water ingress Wb <1 mm DIN EN ISO 4628-8
	■ Chemical resistance	Needs to be checked. The temperature and concentration of chemicals have a major influence on the test outcome.
Processing and application Dependent on plant and buildings	■ Pretreatment The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, rolling skin, wax and separating agent residue. For more demanding requirements on corrosion inhibiting properties, we recommend suitable conversion processes (e.g. phosphatizing).	
	■ Mixing ratio	4:1 WK4035 : WK4968
	■ Gloss value DIN EN ISO 2813	50-70 geometry 60°
	■ pH-Value	5,0-6,5
	■ Conductance	1000-1600 µS/cm
	■ Solid Mass DIN EN ISO 3251	17-19 %

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business and delivery.



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	■ Organic Solvent Content	1,5-3,0 %
	■ Bath Temperature	30-32 °C
	■ Coating Time	120-240 seconds
	■ Deposition Voltage	200-350 voltage
	■ Health & Safety at Work guidelines	The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.
Curing	■ Object temperature	Recommended baking temperature 20 Min./150 °C
	green cross-hatching = baking conditions with good final properties	
		
Resistance to storage	■ One Turn-Over per year	Approx. 6 month in original packagings at an ambient temperature of 5 to 25 °C. Protect from frost. Open packages are to be used within a short time.
	The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.	
Specific comments	■ Test conditions	All information is based on a standard climate 23/50 DIN EN 23270.
	All information is based on our product knowledge and experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information. The information provided here contains reference values and does not constitute a specification.	