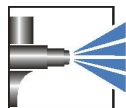


EFDEDUR-Hydro-Coating

WU1451M/HU0050

Characteristics	Water-thinnable 2C coating	
	Application, e.g. in the vehicle construction sector	
	Metallic effect	
	Very good light and weather resistance	
	Forced drying possible	
Technical / Physical Data	Binder-Base	Acrylate resin crosslinked with polyisocyanate
	Colour	Metallic colour shades
	Gloss value visual	tuff mat
	Viscosity DIN 53211 (formerly)	Flow time 40-50 seconds 4 mm viscosity cup
	Hardener	HU0050 / HU0150 See technical data sheet
	Mixing ratio	Parts by weight 7:1
	Mixing ratio	Parts by volume 6,5:1
	Thinner	demineralised water
	pH-Value	7,5-8,5
	Density calculated	1,06-1,1 g/ml
	Density calculated	1,06-1,1 g/ml after adding hardener
	Solid Mass calculated	32-36 %
	Solid Mass calculated	38,5-42,5 % after adding hardener
	Solid content in volume calculated	240-260 ml/kg
	Solid content in volume calculated	300-320 ml/kg after adding hardener
	Material usage theoretical, without application loss	80-90 g/m², Layer thickness 25 µm after adding hardener
Reference colour of the specified values	Colour of WU1451MW2756	
Substrate	Primer	
	ABS (acrylonitrile butadiene styrene)	
	PVC (polyvinyl chloride)	
Pretreatment	The substrate must be free of adhesion-impairing substances such as oil, grease, wax and separating agent residue. Preliminary tests are recommended for assuring the suitability of coating qualities on the substrate	

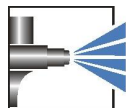
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EFDEDUR-Hydro-Coating WU1451M/HU0050

Structure recommendation	■ Substrate	on blasted steel plate
	■ Primer	WE1935MRU124 Mixing ratio 8:1/HE0041 Dry film thickness 60 µm
	■ Top coat	WU1451MW2756 Mixing ratio 7:1/ HU0050 Dry film thickness 40 µm
Mechanical Test	■ Cross-cut-test DIN EN ISO 2409	Gt 0
Resistance Test	■ Condensate constant climate DIN EN ISO 6270-2 (CH)	120 hours Degree of blistering 0 (S 0) DIN EN ISO 4628-2
	■ Salt spray test (NSS) DIN EN ISO 9227	240 hours Water ingress Wb < 0,5 mm DIN EN ISO 4628-8
	■ Temperature resistance	Short time loading 120°C Continuous loading 70°C
	■ Chemical resistance	Needs to be checked. The temperature and concentration of chemicals have a major influence on the test outcome.
Processing and application	■ Prior to use, stir well or mix components homogeneously (e.g. with fast mixer). To prevent skin formation, over-coat with water. Dry film thickness must not exceed 80 µm - risk of reaction bubbles.	
	■ Object temperature	10-30 °C
	■ Processing conditions	Room temperature 18-22 °C Relative humidity 40-60 %
	■ Processing time	max. 4 hrs./ 20 °C End of the processing time cannot be detected from gelling. The processing time can decrease at higher temperatures and/or under pressure.
	■ Airmix spraying	30-60 Sec./ 4 mm Viscosity cup (DIN 53211) Nozzle 0,23 mm Angle 40° Material pressure 80 bar Atomiser pressure 3
	■ High pressure spraying	30-50 Sec./ 4 mm Viscosity cup (DIN 53211) Nozzle 1,5 mm Spray pressure 3 bar
	■ Over-coating capability	possible with same quality, dry at the earliest after matting
	■ Cleaning of equipment	Immediately with water - possibly with addition of 5-10 % by weight EFD cleaning agent 400916. Dried-on equipment with org. solvents, e.g. EFD thinner 400424. Do not mix curing agent with water! The cleaning must be carried out with organic solvents.
	■ Health & Safety at Work guidelines	

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EFDEDUR-Hydro-Coating

WU1451M/HU0050

	The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous substances, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.	
Curing	■ Air drying	at 20°C, 50% relative humidity with air movement
	■ Dust drying	after 60 min. (degree of drying 1/ DIN EN ISO 9117-5)
	■ Dry to the touch	after 8 hrs. (degree of drying 4/ DIN EN ISO 9117-5)
	■ Full drying	after 8 days (pendulum damping/DIN EN ISO 1522)
	■ Intermediate drying	60 min./ 20 °C
	■ Oven drying	possible to 80°C
Resistance to storage	■ Approx. 12 month in original packagings at an ambient temperature of 5 to 25 °C. Protect from frost. Open packages are to be used within a short time.	
	The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.	
Specific comments	■ EFD-info Refer to the EFD information for further technical information. Nr. 109 + 111 + 510	
	■ Test conditions All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge and experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information. The information provided here contains reference values and does not constitute a specification.	