



FREIOTHERM-ATL-First Filling

WA4124ERU916

Characteristics	<ul style="list-style-type: none"> ■ Anodic electrocoat paint depositable 1K ■ Application, e.g. in the functional furniture and storage technology sector ■ For galvanised bases 	
Technical / Physical Data	<ul style="list-style-type: none"> ■ Binder-Base Acrylic-Polyester Resin ■ Colour traffic white Based on the specified colour template (i.e. RAL) ■ Solid Mass 11-13 % DIN EN ISO 3251 ■ Density 1,033 g/cm³ calculated ■ MEQ-Base-Value 39-45 DIN EN ISO 15880 ■ Test layer thickness 10-20 µm 	
Mechanical Test	<ul style="list-style-type: none"> ■ on zinc ■ Cross-cut-test Gt 1 DIN EN ISO 2409 	
Resistance Test	<ul style="list-style-type: none"> ■ on zinc ■ Condensate constant climate 504 hours DIN EN ISO 6270-2 (CH) water ingress Wb <1 mm DIN EN ISO 4628-8 ■ Corrosion Protection Class C 4 DIN EN ISO 12944/ Part 2 	
Processing and application Dependent on plant and buildings	<ul style="list-style-type: none"> ■ Pretreatment The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, rolling skin, wax and separating agent residue. ■ Gloss value 40-60 geometry 60° DIN EN ISO 2813 ■ pH-Value 8,5-9,1 ■ Cunductance 1200-1600 µS/cm ■ Solid Mass 11-13 % DIN EN ISO 3251 ■ MEQ-Base-Value 37-42 mg/g DIN EN ISO 15880 ■ Organic Solvent Content 0,8-1,6 % ■ Bath Temperature 24-27 °C ■ Coating Time 60-180 seconds ■ Deposition Voltage 130-290 voltage ■ Health & Safety at Work guidlines The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet. 	



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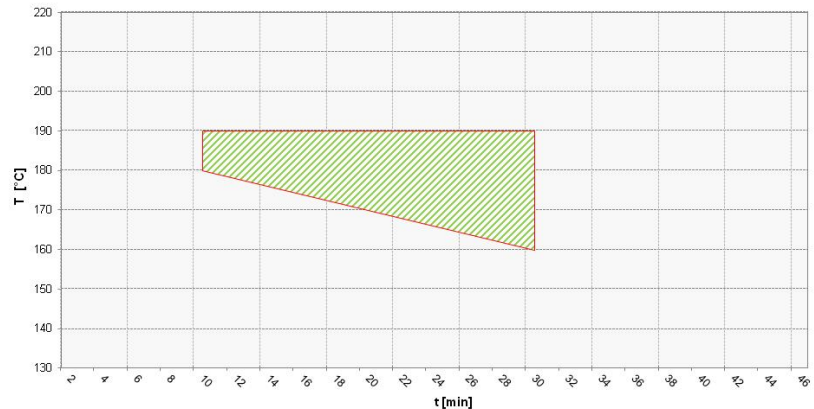
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Curing

■ Object temperature

Recommended baking temperature 20 Min./170 °C

green cross-hatching = baking conditions with good final properties



Resistance to storage

■ One Turn-Over per year

Approx. 3 month in original packagings at an ambient temperature of 5 to 25 °C. Protect from frost. Open packages are to be used within a short time.

The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.

Specific comments

■ Test conditions

All information is based on a standard climate 23/50 DIN EN 23270.

All information is based on our product knowledge and experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information.

The information provided here contains reference values and does not constitute a specification.