



EFDEDUR-Hydro-Metalleffektlack

WU1457H/HU0060

Characteristics	<ul style="list-style-type: none">■ Water-thinnable 2C coating■ Application, e.g. in the functional furniture and storage technology sector■ Metallic effect■ Very good light and weather resistance■ Suitable for plastics	
Technical / Physical Data	■ Binder-Base	Acrylate resin crosslinked with polyisocyanate
	■ Colour	Metallic colour shades
	■ Gloss value DIN EN ISO 2813	satin mat 47-53 Angle 60°
	■ Viscosity DIN 53211 (formerly)	Flow time 60-70 seconds 4 mm viscosity cup
	■ Hardener	HU0060 See technical data sheet
	■ Mixing ratio	Parts by weight 6:1
	■ Mixing ratio	Parts by volume 6,1:1
	■ Thinner	demineralised water
	■ pH-Value	7-8
	■ Density calculated	1,09-1,11 g/ml
	■ Density calculated	1,00-1,20 g/ml after adding hardener
	■ Solid Mass calculated	31,8-35,8 %
	■ Solid Mass calculated	38,2-42,2 % after adding hardener
	■ Solid content in volume calculated	240-280 ml/kg
	■ Solid content in volume calculated	300-340 ml/kg after adding hardener
	■ Material usage theoretical, without application loss	150-160 g/m², Layer thickness 50 µm after adding hardener
■ Reference colour of the specified values	Colour of WU1457HK2486	
Substrate	<ul style="list-style-type: none">■ Primer■ ABS (acrylonitrile butadiene styrene)■ PVC (polyvinyl chloride)	
Pretreatment	<ul style="list-style-type: none">■ The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, rolling skin, wax and separating agent residue. Preliminary tests are recommended for assuring the suitability of coating qualities on the substrate. For more stringent requirements, we recommend:	

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business and delivery.



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	for corrosion protection - e.g. phosphating for adhesion - e.g. blasting, pickling, sanding	
Structure recommendation	■ Substrate	on thermoplastic material: ABS
	■ Top coat	WU1457HK2486 Mixing ratio 6:1/ HU0060 Dry film thickness 50 µm
Mechanical Test	■ Cross-cut-test DIN EN ISO 2409	Gt 0
	■ Temperature resistance	Short time loading 70°C
	■ Chemical resistance	Needs to be checked. The temperature and concentration of chemicals have a major influence on the test outcome.
Processing and application	■ Prior to use, stir well or mix components homogeneously (e.g. with fast mixer). To prevent skin formation, over-coat with water. Dry film thickness must not exceed 80 µm - risk of reaction bubbles.	
	■ Object temperature	10-30 °C
	■ Processing conditions	Room temperature 18-22 °C Relative humidity 40-60 %
	■ Processing time	max. 4 hrs./ 20 °C End of the processing time cannot be detected from gelling. The processing time can decrease at higher temperatures and/or under pressure.
	■ High pressure spraying	40-70 Sec./ 4 mm Viscosity cup (DIN 53211) Nozzle 1,4 mm Spray pressure 40 bar
	■ Electrostatic	possible, system-specific
	■ Over-coating capability	possible with same quality, dry at the earliest after matting
	■ Cleaning of equipment	Immediately with water - possibly with addition of 5-10 % by weight EFD cleaning agent 400916. Dried-on equipment with org. solvents, e.g. EFD thinner 400424.
Curing	■ Health & Safety at Work guidelines The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous substances, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.	
	■ Air drying	at 20°C, 50% relative humidity with air movement
	■ Dust drying	after 30 min. (degree of drying 1/ DIN EN ISO 9117-5)
	■ Dry to the touch	after 4 hrs. (degree of drying 4/ DIN EN ISO 9117-5)
	■ Full drying	after 8 days (pendulum damping/DIN EN ISO 1522)

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	<ul style="list-style-type: none"> Oven drying possible to 70°C
Resistance to storage	<ul style="list-style-type: none"> Approx. 6 month in original packagings at an ambient temperature of 5 to 25 °C. Protect from frost. Open packages are to be used within a short time. <p>The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.</p>
Specific comments	<ul style="list-style-type: none"> EFD-info Refer to the EFD information for further technical information. Nr. 111 + 510 Test conditions All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge and experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information. <p>The information provided here contains reference values and does not constitute a specification.</p>