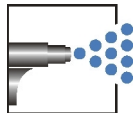




FREIOTHERM-Powder Coating

PU4011B

Characteristics	<ul style="list-style-type: none"> ■ Powder coating for use on industrial exteriors ■ Application, e.g. in the construction and sanitary sector ■ mat, micro structure ■ Very good resistance to chemicals ■ Uniform surface structure across a range of 60 to 100 µm ■ Good light and weather resistance 										
System Coating	<ul style="list-style-type: none"> ■ System Liquid Coating <p>For various applications, there are coatings available, whose optical appearance regarding colour, gloss degree and surface is in optimum balance.</p>										
Technical / Physical Data	<table> <tr> <td>■ Binder-Base</td><td>polyurethane (non-separating)</td></tr> <tr> <td>■ Gloss value visual</td><td>mat</td></tr> <tr> <td>■ Test layer thickness</td><td>80 µm by colour RAL 9010</td></tr> <tr> <td>■ Density calculated</td><td>1,2-1,7 g/cm³ colour-dependent</td></tr> <tr> <td>■ Material usage</td><td>0,12 kg/m² with 80 µm mean test layer thickness</td></tr> </table>	■ Binder-Base	polyurethane (non-separating)	■ Gloss value visual	mat	■ Test layer thickness	80 µm by colour RAL 9010	■ Density calculated	1,2-1,7 g/cm ³ colour-dependent	■ Material usage	0,12 kg/m ² with 80 µm mean test layer thickness
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Processing and application Dependent on plant and buildings	<ul style="list-style-type: none"> ■ Processing / Loading Corona ■ Pretreatment The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, rolling skin, wax and separating agent residue. If requirements are more demanding than this, we recommend appropriate levels of phosphatizing or chromatizing. 										



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Curing

- **Touch-up coating:** on enquiry

- **Health & Safety at Work guidelines**

The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous goods, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.

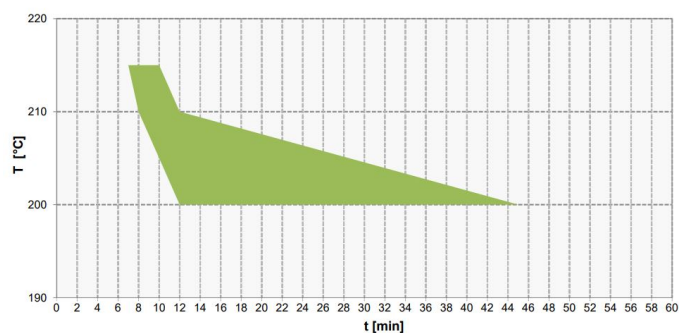
- **Object temperature**

Recommended baking temperature 12 min./200 °C

Baking window tested in colour shade RAL 9010

green cross-hatching = baking conditions with good final properties

Objekt Temperatur °C	200	210	215		
Object Temperature °C	200	210	215		
Haltezeit Minimum Minuten	12	8	7		
Holding time minimum Minutes	12	8	7		
Haltezeit Maximum Minuten	45	12	10		
Holding time maximum Minutes	45	12	10		



Resistance to storage

- Approx. 24 month in original packagings at an ambient temperature of 5 to 25 °C. Powder coatings must be stored in a cool and dry place.

The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.

Specific comments

- **Protective screening:** 160 µm

- **Compatibility with other powder coatings:** Needs to be checked

- **Test conditions**

All information is based on a standard climate 23/50 DIN EN 23270.

All information is based on our product knowledge and experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information.

The information provided here contains reference values and does not constitute a specification.