

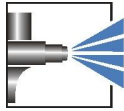


FREIOPLAST-Hydro-DippingCoat

WL1606M

Characteristics	<ul style="list-style-type: none"> Water-thinnable single-layer coating Application, e.g. in the construction and sanitary sector Good adhesion to steel and non-ferrous metals Fast initial drying 	
Technical / Physical Data	<ul style="list-style-type: none"> Binder-Base: Acrylate-styrene copolymer Colour: All common colour shades Gloss value visual: mat Viscosity DIN 53211 (formerly): Flow time 35-45 seconds, 4 mm viscosity cup Thinner: demineralised water pH-Value: 9,3-9,7 Density calculated: 1,3-1,4 g/ml Solid Mass calculated: 56-60 % Solid content in volume calculated: 305-325 ml/kg Material usage theoretical, without application loss: 245-265 g/m², Layer thickness 80 µm Reference colour of the specified values: Colour of WL1606MRU715 	
Substrate	<ul style="list-style-type: none"> Steel - preliminary test required for galvanised substrates 	
Pretreatment	<ul style="list-style-type: none"> The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, rolling skin, wax and separating agent residue. Preliminary tests are recommended for assuring the suitability of coating qualities on the substrate. For more stringent requirements, we recommend: for corrosion protection - e.g. phosphating for adhesion - e.g. blasting, pickling, sanding 	
Structure recommendation	<ul style="list-style-type: none"> Substrate: on bare steel plate Top coat: WL1606MRU715, Dry film thickness 40 µm 	
Mechanical Test	<ul style="list-style-type: none"> Cross-cut-test DIN EN ISO 2409: Gt 0 	
Processing and application	<ul style="list-style-type: none"> Prior to use, stir well or mix components homogeneously (e.g. with fast mixer). To prevent skin formation, over-coat with water. Dry film thickness must not exceed 70 µm - risk of reaction bubbles. Object temperature: 10-30 °C Processing conditions: Room temperature 18-22 °C, Relative humidity 40-60 % High pressure spraying: as delivered viscosity 	

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business and delivery.



FREIOPLAST-Hydro-DippingCoat

WL1606M

		Nozzle: 1,4 mm Spray pressure 3-4 bar
	■ Immersing	17-20 Sec/ 4 mm Viscosity cup (DIN 53211)
	■ Over-coating capability	possible with same quality, dry at the earliest after matting
	■ Cleaning of equipment	Immediately with water - possibly with addition of 5-10 % by weight EFD cleaning agent 400916. Dried-on equipment with org. solvents, e.g. EFD thinner 400424.
	■ Health & Safety at Work guidelines	The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous substances, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.
Curing	■ Air drying	at 20 °C, 40-60 % relative humidity with air movement
	■ Dust drying	after 40 min. (degree of drying 1/ DIN EN ISO 9117-5)
	■ Dry to the touch	after 1 hrs. (degree of drying 4/ DIN EN ISO 9117-5)
	■ Full drying	after 3 days (pendulum damping/DIN EN ISO 1522)
	■ Oven drying	possible to 80°C
Resistance to storage	■ Approx. 12 month in original packagings at an ambient temperature of 5 to 25 °C. Protect from frost. Open packages are to be used within a short time.	
	The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.	
Specific comments	■ EFD-info	Refer to the EFD information for further technical information. Nr. 111
	■ Test conditions	All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge and experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information.
The information provided here contains reference values and does not constitute a specification.		