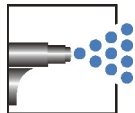


FREIOTHERM-Powder Coating

PU3003F

Characteristics	■ Powder coating for use on industrial exteriors ■ Application, e.g. in the automotive sector ■ satin glossy, smooth ■ Metallic effect, bonded ■ Very good corrosion protection ■ Good mechanical resistance and surface hardness ■ Good light and weather resistance										
System Coating	■ System Liquid Coating For various applications, there are coatings available, whose optical appearance regarding colour, gloss degree and surface is in optimum balance.										
Technical / Physical Data	<table> <tr> <td>■ Binder-Base</td><td>polyurethane (non-separating)</td></tr> <tr> <td>■ Gloss value visual</td><td>satin glossy</td></tr> <tr> <td>■ Test layer thickness</td><td>70 µm by colour RAL 9006</td></tr> <tr> <td>■ Density calculated</td><td>1,2-1,7 g/cm³ colour-dependent</td></tr> <tr> <td>■ Material usage</td><td>0,1 kg/m² with 70 µm mean test layer thickness</td></tr> </table>	■ Binder-Base	polyurethane (non-separating)	■ Gloss value visual	satin glossy	■ Test layer thickness	70 µm by colour RAL 9006	■ Density calculated	1,2-1,7 g/cm³ colour-dependent	■ Material usage	0,1 kg/m² with 70 µm mean test layer thickness
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Processing and application Dependent on plant and buildings	■ Processing / Loading Corona ■ Pretreatment The substrate must be free of adhesion-impairing substances such as oil, grease, rust, scale, rolling skin, wax and separating agent residue. If requirements are more demanding than this, we recommend appropriate levels of phosphatizing or chromatizing. ■ Touch-up coating: on enquiry ■ Health & Safety at Work guidelines										

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business and delivery.



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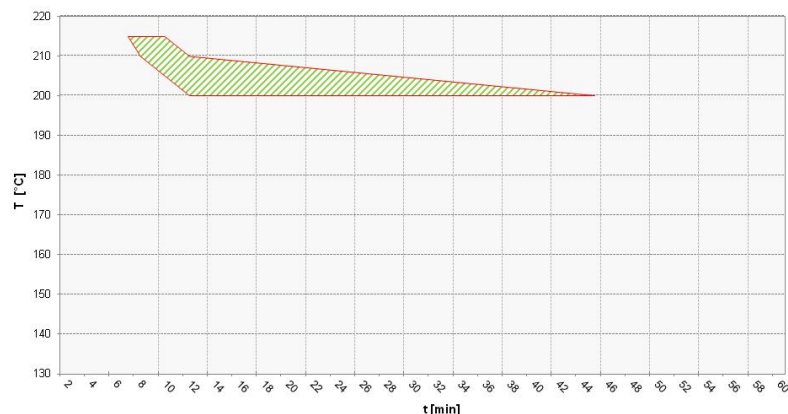
Curing

■ Object temperature

Recommended baking temperature 12 min./200 °C

Baking window tested in colour shade RAL 9006

green cross-hatching = baking conditions with good final properties



Resistance to storage

- Approx. 36 month in original packagings at an ambient temperature of 5 to 25 °C. Powder coatings must be stored in a cool and dry place.

The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.

Specific comments

- **Protective screening:** 160 µm

- **Compatibility with other powder coatings:** Needs to be checked

- **Approval**
- DB qualified

- **EFD-Info**
Refer to the EFD information for further technical information.
No. 502

- **Test conditions**
All information is based on a standard climate 23/50 DIN EN 23270.
All information is based on our product knowledge and experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information.
The information provided here contains reference values and does not constitute a specification.