



EFDEDUR-Hydro-Metaleffect-Coat

WU1451R/HU0448

Characteristics	<ul style="list-style-type: none"> Water-thinnable 2C coating Application, e.g. in the vehicle construction sector Very good light and weather resistance 																																		
Technical / Physical Data	<table> <tr> <td>Binder-Base</td><td>Acrylate resin crosslinked with polyisocyanate</td></tr> <tr> <td>Colour</td><td>Metallic colour shades</td></tr> <tr> <td>Gloss value DIN EN ISO 2813</td><td>glossy 70-90 Angle 60°</td></tr> <tr> <td>Viscosity DIN 53211 (formerly)</td><td>Flow time 40-50 seconds 4 mm viscosity cup</td></tr> <tr> <td>Hardener</td><td>HU0448 See technical data sheet</td></tr> <tr> <td>Mixing ratio</td><td>Parts by weight 4:1</td></tr> <tr> <td>Mixing ratio</td><td>Parts by volume 3,9:1</td></tr> <tr> <td>Thinner</td><td>demineralised water</td></tr> <tr> <td>pH-Value</td><td>7,5-8,5</td></tr> <tr> <td>Density calculated</td><td>1,02-1,06 g/ml</td></tr> <tr> <td>Density calculated</td><td>1,00-1,10 g/ml after adding hardener</td></tr> <tr> <td>Solid Mass calculated</td><td>32-36 %</td></tr> <tr> <td>Solid Mass calculated</td><td>40-45 % after adding hardener</td></tr> <tr> <td>Solid content in volume calculated</td><td>310-350 ml/kg</td></tr> <tr> <td>Solid content in volume calculated</td><td>380-420 ml/kg after adding hardener</td></tr> <tr> <td>Material usage theoretical, without application loss</td><td>90-110 g/m², Layer thickness 40 µm after adding hardener</td></tr> <tr> <td>Reference colour of the specified values</td><td>Colour of WU1451RW2606</td></tr> </table>	Binder-Base	Acrylate resin crosslinked with polyisocyanate	Colour	Metallic colour shades	Gloss value DIN EN ISO 2813	glossy 70-90 Angle 60°	Viscosity DIN 53211 (formerly)	Flow time 40-50 seconds 4 mm viscosity cup	Hardener	HU0448 See technical data sheet	Mixing ratio	Parts by weight 4:1	Mixing ratio	Parts by volume 3,9:1	Thinner	demineralised water	pH-Value	7,5-8,5	Density calculated	1,02-1,06 g/ml	Density calculated	1,00-1,10 g/ml after adding hardener	Solid Mass calculated	32-36 %	Solid Mass calculated	40-45 % after adding hardener	Solid content in volume calculated	310-350 ml/kg	Solid content in volume calculated	380-420 ml/kg after adding hardener	Material usage theoretical, without application loss	90-110 g/m², Layer thickness 40 µm after adding hardener	Reference colour of the specified values	Colour of WU1451RW2606
Binder-Base	Acrylate resin crosslinked with polyisocyanate																																		
Colour	Metallic colour shades																																		
Gloss value DIN EN ISO 2813	glossy 70-90 Angle 60°																																		
Viscosity DIN 53211 (formerly)	Flow time 40-50 seconds 4 mm viscosity cup																																		
Hardener	HU0448 See technical data sheet																																		
Mixing ratio	Parts by weight 4:1																																		
Mixing ratio	Parts by volume 3,9:1																																		
Thinner	demineralised water																																		
pH-Value	7,5-8,5																																		
Density calculated	1,02-1,06 g/ml																																		
Density calculated	1,00-1,10 g/ml after adding hardener																																		
Solid Mass calculated	32-36 %																																		
Solid Mass calculated	40-45 % after adding hardener																																		
Solid content in volume calculated	310-350 ml/kg																																		
Solid content in volume calculated	380-420 ml/kg after adding hardener																																		
Material usage theoretical, without application loss	90-110 g/m², Layer thickness 40 µm after adding hardener																																		
Reference colour of the specified values	Colour of WU1451RW2606																																		
Substrate	<ul style="list-style-type: none"> Primer ABS (acrylonitrile butadiene styrene) PVC (polyvinyl chloride) 																																		
Pretreatment	<ul style="list-style-type: none"> The substrate must be free of adhesion-impairing substances such as oil, grease, wax and separating agent residue. Preliminary tests are recommended for assuring the suitability of coating qualities on the substrate. 																																		
Structure recommendation	<table> <tr> <td>Substrate</td><td>on blasted steel plate</td></tr> <tr> <td>Primer</td><td>WE1935MRU124 Mixing ratio 8:1/HE0041</td></tr> </table>	Substrate	on blasted steel plate	Primer	WE1935MRU124 Mixing ratio 8:1/HE0041																														
Substrate	on blasted steel plate																																		
Primer	WE1935MRU124 Mixing ratio 8:1/HE0041																																		

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business and delivery.



EFDEDUR-Hydro-Metaleffect-Coat

WU1451R/HU0448

		Dry film thickness 60 µm
	■ Top coat	WU1451RW2606 Mixing ratio 4:1/ HU0448 Dry film thickness 40 µm
Mechanical Test	■ Cross-cut-test DIN EN ISO 2409	Gt 0
Resistance Test		
	■ Condensate constant climate DIN EN ISO 6270-2 (CH)	120 hours Degree of blistering 0 (S 0) DIN EN ISO 4628-2
	■ Salt spray test (NSS) DIN EN ISO 9227	240 hours Water ingress Wb < 0,5 mm DIN EN ISO 4628-8
	■ Temperature resistance	Short time loading 120°C Continuous loading 70°C
	■ Chemical resistance	Needs to be checked. The temperature and concentration of chemicals have a major influence on the test outcome.
Processing and application	■ Prior to use, stir well or mix components homogeneously (e.g. with fast mixer). To prevent skin formation, over-coat with water. Dry film thickness must not exceed 80 µm - risk of reaction bubbles.	
	■ Object temperature	10-30 °C
	■ Processing conditions	Room temperature 18-22 °C Relative humidity 40-60 %
	■ Processing time	max. 4 hrs./ 20 °C End of the processing time cannot be detected from gelling. The processing time can decrease at higher temperatures and/or under pressure.
	■ Airmix spraying	30-60 Sec./ 4 mm Viscosity cup (DIN 53211) Nozzle 0,23 mm Angle 40° Material pressure 80 bar Atomiser pressure 3
	■ High pressure spraying	30-50 Sec./ 4 mm Viscosity cup (DIN 53211) Nozzle 1,5 mm Spray pressure 3 bar
	■ Rolling / painting	as delivered viscosity
	■ Over-coating capability	possible with same quality, dry at the earliest after matting
	■ Cleaning of equipment	Immediately with water - possibly with addition of 5-10 % by weight EFD cleaning agent 400916. Dried-on equipment with org. solvents, e.g. EFD thinner 400424.
	■ Health & Safety at Work guidelines	The standard personal safety precautions must be observed when handling painting materials. Detailed information about dangerous substances, safety data and recommendations concerning Health & Safety at Work and environmental protection can be found in the corresponding safety data sheet.

Our technical data sheets are to provide you with advice based on our latest state of knowledge. This guidance does not release you from your own obligation to test our products for their suitability for your intended purposes and applications. The sale of our products is in accordance with our terms of business and delivery.



EFDEDUR-Hydro-Metaleffect-Coat

WU1451R/HU0448

Curing	■ Air drying	at 20°C, 50% relative humidity with air movement
	■ Dust drying	after 60 min. (degree of drying 1/ DIN EN ISO 9117-5)
	■ Dry to the touch	after 8 hrs. (degree of drying 4/ DIN EN ISO 9117-5)
	■ Full drying	after 8 days (pendulum damping/DIN EN ISO 1522)
	■ Intermediate drying	60 min./ 20 °C
	■ Oven drying	possible to 80°C
Resistance to storage	■ Approx. 6 month in original packagings at an ambient temperature of 5 to 25 °C. Protect from frost. Open packages are to be used within a short time. The minimum storage stability of each batch is stated on the product label. The material does not necessarily become unusable if stored for longer than this period. However, for quality assurance purposes, an inspection of these materials is essential to ensure that they are still suitable for the intended application.	
Specific comments	■ EFD-info Refer to the EFD information for further technical information. Nr. 109 + 111	
	■ Test conditions All information is based on a standard climate 23/50 DIN EN 23270. All information is based on our product knowledge and experience. We have no direct influence on the application itself. Please do not hesitate to contact us for further information. The information provided here contains reference values and does not constitute a specification.	